PRODUCT GUIDE







04

STANHAY HISTORY

A brief overview of our company history



PRODUCT RANGE

Our full product range and data comparison table

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BELT DRILLS Our economical belt drill range



AIR DRILLS Our industry leading air drill range



CELL WHEEL DRILLS Our robust cell wheel range



TOOLBARS AND EXTRAS Our range of toolbars and extras

34

BESPOKE MACHINES Our ability to produce bespoke machines to your specification

36

DEALER MAP Find a dealer close to you

SS CONTACT Our contact details Welcome to our product guide where you will find information on our entire precision seed drill range. Our experience with precision seed drills spans over 60 years and our range of products is trusted by thousands of vegetable, salad crop and other small seed growers worldwide. For more information please get in touch with us or your local dealer.



Formed by two successful British manufacturers who can trace their history back over 125 years.





• 1960s

Stanhay and Webb develop belt and cell wheel precision seeding technologies.

1970s

Stanhay and Webb merge to form Stanhay Webb Ltd and become the world's leading specialists in the design and manufacture of precision seed drills.





1980s

Series of major developments in precision drilling technology and the development of the patented multiline Singulaire vacuum metering unit. Stanhay wins a series of major awards including the Royal Agricultural Society's Burke Trophy and a Queens Award for Technological Achievement in 1995.







2010s

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Purchases a new factory in Bourne, Lincolnshire with sister companies Boss Cabins and Heimdall (UK) Ltd and invests in manufacturing facilities.







1990s

Successful export market is built up in more than 60 countries and inter-row hoes and fertiliser applicators are added to the product range.

2000s

Stanhay Webb Ltd moves to Grantham, Lincolnshire where Salvo and Dart drills are developed for large seed and precision cereal drilling. **Today Stanhay is** trusted by growers worldwide to establish their crops and has proven over the decades to give the highest and most consistent yield at harvest than any other planter.

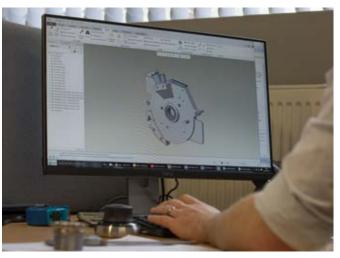
Our Bourne headquarters is home to all our departments including administration, sales, service, assembly, design and testing. Our engineers use the latest 3D computer aided design software and our on-site manufacturing facilities include computer numerical control (CNC) laser cutters, CNC press brakes, robot and manual welding and paint. Meaning that in conjunction with Stanhay's growing network of international distributors and dealers the right drill, part or technical support is always available when needed.

Often copied but never bettered, the core Stanhay technology differs from other products by allowing the grower to plant up to 4 lines of produce from one single row unit using pelleted, coated or natural seed. Couple this with low seed drop, innovative linkage designs to maintain constant seed depth and a range of accessories to suit a huge range of ground conditions and you have the recipe for unsurpassed precision seed placement and the very best start for your crop.











STANHAY 7

Data Comparison Table

CELL WHEELS

	820 HANDPUSH	840	870	SEVEN	NINE
PLANTER TYPE	BELT	BELT	BELT	CELL WHEEL	CELL WHEEL
SEED TYPE	NATURAL + PELLETED	NATURAL + PELLETED	NATURAL + PELLETED	REGULAR SHAPED OR PELLETED	REGULAR SHAPED OR PELLETED
MULTILINE CAPABILITY	1-3 LINE	1-3 LINE	1-3 LINE	SINGLE LINE	SINGLE LINE
HOPPER CAPACITY (LITRES)	4	4 / 8	4 / 8	12	12
TOOLBAR	NONE	60MM DIAMOND	60MM DIAMOND	100MM OR 180MM SQUARE	100MM OR 180MM SQUARE
MINIMUM SEED SPACING	10MM	10MM	10MM	30MM	30MM
MIN/MAX SEED SIZE	1MM/15MM	1MM/15MM	1MM/15MM	1MM/10MM	1MM/10MM
MIN/MAX NUMBER OF ROWS PER MACHINE	1	1-5	2-18+	2-18+	2-18+
MINIMUM ROW SPACING	N/A	200MM	200MM	250MM	250MM
MINIMUM LINE SPACING	25MM	25MM	25MM	N/A	N/A
APPROX ROW UNIT WEIGHT (KG)	43	34	35	58	60
ROW UNIT LENGTH (MM)	1130 (excluding handles)	1130	1100	1400	1400
DEPTH CONTROL	INCREMENTAL 5MM STEPS	INCREMENTAL 5MM STEPS	INCREMENTAL 5MM STEPS	INCREMENTAL 2.5MM STEPS	INCREMENTAL 2.5MM STEPS
COVERER OPTIONS	DRAG	DRAG	DRAG	ARM	ARM
WHEEL OPTIONS	STAINLESS / CAGE	STAINLESS / CAGE	STAINLESS / CAGE	STAINLESS / CAGE / RUBBER	STAINLESS / CAGE / RUBBER
SEED PRESS WHEELS AVAILABLE	NO	NO	NO	YES	YES
ROW UNIT DOWN FORCE ADJUSTMENT	NO	NO	NO	YES	YES
REAR WHEEL DOWN FORCE ADJUSTMENT	NO	YES	YES	YES	YES
DRIVE SYSTEM	UNIT REAR WHEEL	UNIT REAR WHEEL	7 SPEED PULLEY DRIVE	12 SPEED CHAIN DRIVE	ELECTRIC MOTOR
TRACTOR REQUIREMENT	NONE - PEDESTRIAN OPERATED OR LIVE STOCK TOWED	COMPACT TRACTOR / TRACTOR	COMPACT TRACTOR / TRACTOR	SMALL OR LARGE TRACTOR	SMALL OR LARGE TRACTOR
LINKAGE CATERGORY	NONE	CAT 1	CAT 1/2	CAT 2	CAT 2

Please use the table below to help find the right product for you.

AIR DRILLS

<u>۲</u>								
780	780HD	785	STAR	STAR PLUS	PROAIR			
AIR	AIR	AIR	AIR	AIR	AIR			
NATURAL + PELLETED								
1-4 LINE								
1/2	1/2	1/2/4	1/2/4	1/2/4	1/2/4			
60MM DIAMOND	60MM DIAMOND	60MM DIAMOND	100MM OR 180MM SQUARE	100MM OR 180MM SQUARE	100MM OR 180MM SQUARE			
7MM	7MM	7MM	7MM	7MM	7MM			
1MM/10MM	1MM/10MM	1MM/10MM	1MM/10MM	1MM/10MM	1MM/10MM			
2-18+	2-18+	2-18+	2-18+	2-18+	2-18+			
200MM	150MM	200MM	250MM	250MM	210MM OR 150MM			
21.6MM	21.6MM	21.6MM	21.6MM	21.6MM	21.6MM			
48	46	50	58	70	40			
1340	1340	1340	1400	1750	1244			
INCREMENTAL 2.5MM STEPS	INCREMENTAL 2.5MM STEPS	INCREMENTAL 5mm STEPS	INCREMENTAL 2.5MM STEPS	INFINITE CONTROL	INFINITE CONTROL			
DRAG OR ARM								
STAINLESS / CAGE / RUBBER	STAINLESS / CAGE / RUBBER	STAINLESS / CAGE / RUBBER						
YES	YES	YES	YES	YES	YES			
NO	NO	NO	YES	YES	YES			
NO	NO	YES	YES	NO	YES			
28 SPEED CHAIN DRIVE								
SMALL OR LARGE TRACTOR WITH PTO/HYDRAULICS								
CAT 1/2	CAT 2							



Belt drills

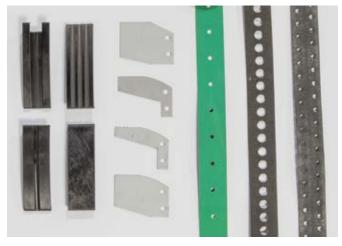
Stanhay's belt metering units are lightweight, simple and extremely versatile and can be used with a wide range of both raw and coated seeds. From a pedestrian operated unit to large tractor mounted machines our drills can suit both the small and large grower.



The metering unit accurately places seed in the ground with the minimum of damage as every moving part is rubber covered. Seeds in the hopper fall past the choke (A) which regulates the quantity of seed in the chamber. The seed belt (B) is rotated clockwise by the drive wheel (C) while the repeller wheel (D) rotates anticlockwise to remove excess seed away from the holes in the belt only allowing the required amount to drop through at the end of the spring base (E). The seed drop into the bottom of the furrow is only 25mm minimising bounce or roll of the seeds.

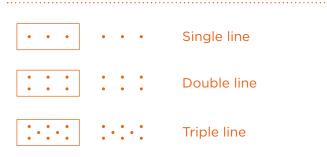
By fitting the right combination of coulter, choke, base and seed belt punched with the correct size and number of holes in single, double or triple lines you can plant a wide variety of seed types at any spacing or pattern. Swapping these items to switch between seed types can all be done without the need for tools.

The metering unit can be fitted into three different chassis types to suit a range of grower requirements.



Just some of the seeds you can handle are listed below:

Asparagus Beans Broccoli Brussels Cabbage Carrot Cauliflower Chicory Coriander Cucumber Fodder Bee Kale Leek Lettuce Mustard Onions Parsley Parsnip Peas Pepper Radish Red Beet Spinach Sugar Beet Swede Sweet Corn Tomato Turnip





The highly versatile 820 Handpush is designed for planting small areas and quantities of seed at a time. The large diameter rear cage wheel and ergonomic handles makes it easy to push. The four speed pulley drive gives four seed spacings per seed belt.

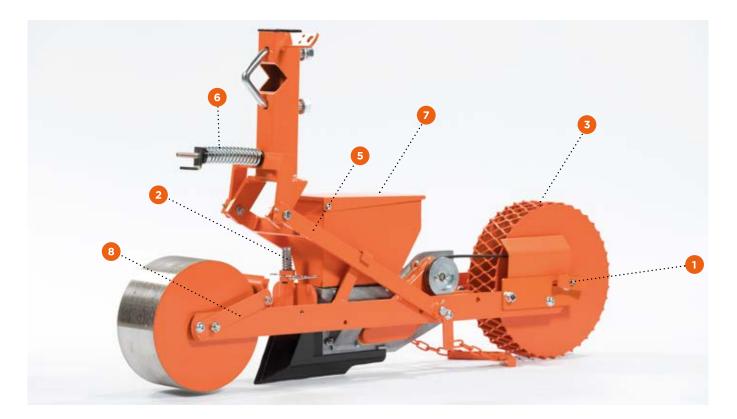




- 1 4 speed pulley drive
- 2 5mm depth adjustment increments via coulter stem between 0-50mm
- **3** Driven by large diameter rear cage wheel
- 4 Handpush or live stock towed
- 5 Adjustable height handlebars
- 6 4 litre seed hopper
- 7 Marker Arm



The 840 is designed to fit behind compact and small tractors or ATVs. An ideal machine for the smaller grower or market gardener drive comes from the large diameter rear cage wheel. The four speed pulley drive gives four seed spacings per seed belt.





- 1 4 speed pulley drive
- 2 5mm depth adjustment increments via coulter stem between 0-50mm
- 3 Driven by large diameter rear cage wheel
- 4 Lightweight design for use with smallest tractors or ATVs
- 5 Floating linkage
- 6 Adjustable rear wheel pressure via spring
- 7 4 litre seed hopper
- 8 Wheel scrapers





Used all over the world the 870 is the market leading belt planter. With a 7 speed pulley drive courtesy of adjustable height landwheels, the 870 can work on the flat or bed setups. Available from 2 rows up to 18 rows and capable of multiline planting, the 870 is robust, scalable and adaptable for every seed type.





- 1 5mm depth adjustment increments via coulter stem between 0-50mm
- 2 Floating linkage
- 3 Adjustable rear wheel pressure via spring
- 4 4 litre seed hopper
- 5 Wheel scrapers
- 6 Adjustable height landwheels

Belt drill options





WHEEL OPTIONS

80mm Large Diameter Cage 120mm Stainless with Scraper 120mm Cage with Scraper







Non stick ski

General purpose

COULTERS

General Purpose Single Line Universal Multi Line

- 50mm 2 Line 0
- 50mm 3 Line 0
- 75mm 2 Line 0
- 75mm 3 Line 0
- 100mm 2 Line 0
- 100mm 3 Line

0

- Non Stick Ski Coulters (Plastic)
 - 75mm 2 Line ο 75mm 3 Line
 - 0
 - 100mm 2 Line 0
 - 100mm 3 Line 0

Universal Multiline

General purpose

Universal multiline

Sticky and/or trashy non-abrasive soils

STANHAY (15)

Air Drills

Stanhay revolutionised the precision planting market when it first developed the air metering unit in the Singulaire 785. Unique in its ability to sow both natural and coated seeds in 1 to 4 lines from each unit while accurately singulating and spacing seeds. With thousands of units sold and over 20 years of proven field performance around the world it continues to provide growers with the most accurate and reliable precision planting performance available.





The metering unit operation relies on a clever airflow system that applies a vacuum behind a thin metal seed disc (A) which flexes to form a perfect seal. As seeds fall from the hopper (B) and past the agitating fingers (C) they get sucked against the holes in the disc. As the disk rotates an adjustable singulator arm (D) ensures only a single seed covers a single hole in the disc. This action is gentle and extremely effective at selecting individual seeds. Once one unit is set, thanks to an easy repeatable setup procedure the settings from this unit can be copied to all others on the drill to produce the same performance. Maintenance of these units is a simple task that requires little specialist knowledge or tools enabling the metering unit to perform like new for many years.

By selecting the correct coulter and seed disc you can plant natural or coated seeds in 1 to 4 lines. One seed disc usually handles all the grades of any seed type, saving you time and expense.

The metering unit can be fitted into a variety of different chassis to suit ground conditions, machine size and row unit spacings.

Single line



Double line



Triple line



Four line





Just some of the seeds you can handle are listed below:

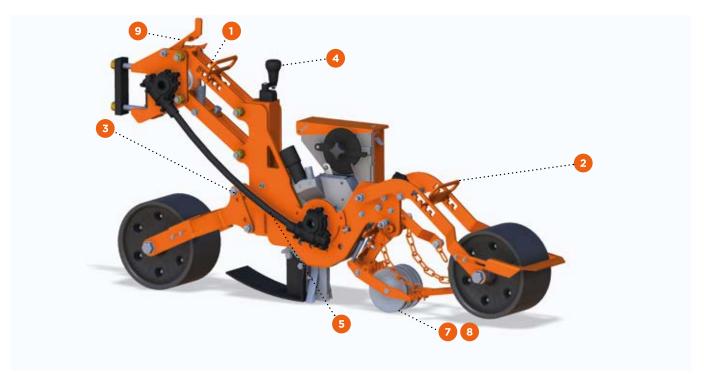
Alfalfa Anise Aramanthus Asparagus Balm Basil Borage Brassicas Broccoli Cabbage Cantaloupe Caraway Carrot Carthamus Cauliflower Celery Chervil Chicory Chives Chrysanthemum Coriander Courgette Cucumber Cumin Delphinium Dill Fennel Fenugreek Helichrysum Larkspur Leek Lettuce Marjoram Melon Millet Mustard Nigella Black Pod Nigella Oreintalis Oilseed Rape Onion Paprika Parsley Parsnip Peas Pepper **Pinus Radiata** Рорру Radish Red Beet Rosemary Sage Sorghum Sorrel Soya Spinach

Sugarbeet Swede Sweet Corn Sweet William Thyme Tomato Turnip Watermelon Wheat

STANHAY 17



The latest development from Stanhay; 50 years of precision planting experience has gone into designing this row unit. The ProAir is a compact, lightweight but durable row unit packed with adjustability and options to suit any type of ground condition or planting pattern. The drive is maintenance and slip free thanks to a sealed flexible shaft drive system similar to that used on over one million maize drills globally. Coupled with the reliable 26 speed chain driven gearbox and a choice of small or large fans this machine offers the ultimate in precision planting performance.





Key Features

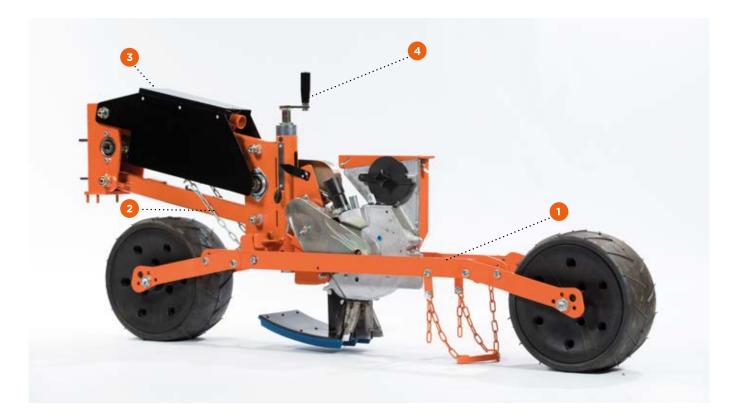
- 1 Adjustable row unit down force
- 2 Adjustable rear wheel down force
- 3 Single bolt adjustment to switch between hyline and loline setups

.....

- 4 Infinitely adjustable depth control measurable to a 0.1mm accuracy via a mechanical counter
- 5 Sealed maintenance free flexible drive shaft
- 6 Unobstructed access to the metering unit for maintenance and changing of seed discs
- 7 Independently articulating seed press wheels with adjustable downforce
- 8 Individual scraper blades on each stainless steel press wheel
- 9 Ability to latch row unit out of work



The StarPlus row unit features premium adjustability features making it easy to adapt to changing field conditions. It features the robust 28 speed chain drive landwheel giving a huge range of spacing with each seed disc and a high performance 26 rib fan. Suitable from 3 – 18+ row machines.





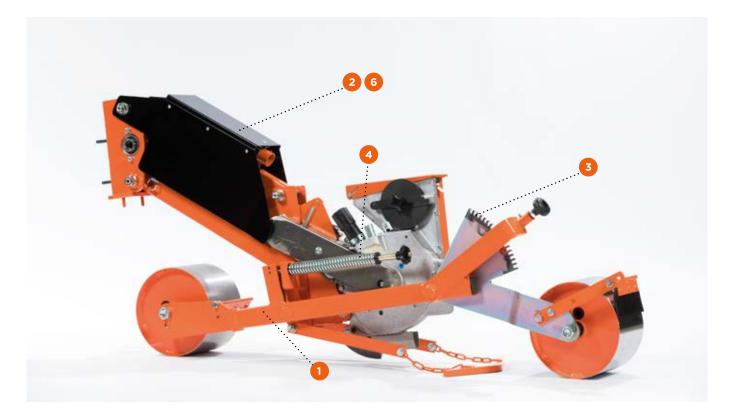
Key Features

- 1 Strong double-sided chassis
- 2 Adjustable unit down force
- 3 Floating parallel linkage for consistent depth control
- 4 Infinitely variable depth control via depth screw

STANHAY (19)



The Star row unit features premium adjustability features making it easy to adapt to changing field conditions. It features the robust 28 speed chain drive landwheel giving a huge range of spacing with each seed disc and a high performance 26 rib fan. Suitable from 3 – 18+ row machines.





- 1 Tough single-sided chassis design
- 2 Floating parallel linkage for consistent depth control
- **3** Easy depth control via rear wheel quadrant in 2.5mm steps
- 4 Adjustable rear wheel pressure via spring
- 5 Unobstructed access to the metering unit
- 6 Adjustable unit down force



Now superseded by the newer models the 785 was the original Stanhay air drill and is still available today. Based on the chassis design of the 870 it is a dependable drill with thousands of rows still in use around the world.





The 780 is the entry level air drill for 2 to 6 rows with a simple single sided chassis design and smaller fan. It is also available in a high density version capable of spacing row units 150mm apart meaning lines can be spaced at just 50mm across the entire planting width. Both units use a 12 speed chain and sprocket landwheel drive system.

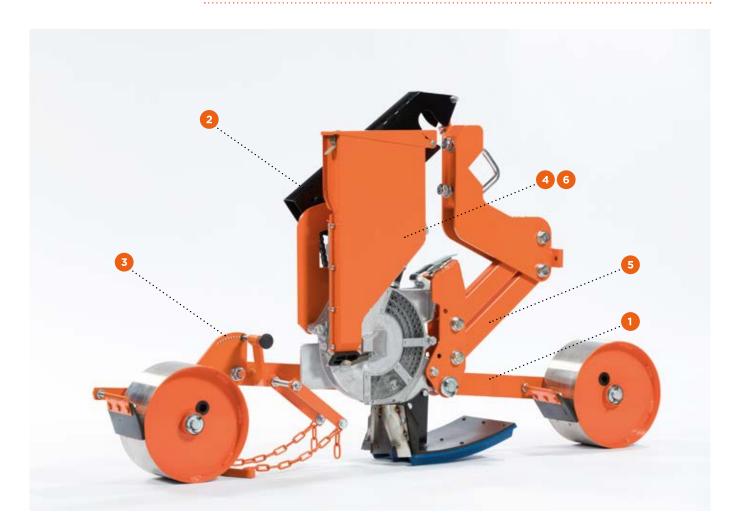




- 1 Simple but tough single-sided chassis design
- 2 Fingertip depth adjustment
- **3** Unobstructed access to the metering unit
- 4 Floating parallel linkage for consistent depth control









- Simple but tough single sided-chassis design Narrow drive system 1
- 2
- Fingertip depth adjustment 3
- 4 Unobstructed access to the metering unit
- 5 Floating parallel linkage for consistent depth control
- 6 Slimline hopper

Air Drill Options



WHEEL OPTIONS

100mm Rubber Cage with scraper

- o 120mm
- o 160mm
- o 200mm

Stainless with Scraper

- o 120mm
- o 160mm
- o 200mm

100mm Rubber Zero Pressure 100mm Rubber Concave Zero Pressure 140mm (MZP) Zero Pressure 165mm (LZP) Treaded Zero Pressure

OTHER OPTIONS

Seed Press Wheels to suit all different width coulters Range of double and triple chain drag coverers Single and double sprung arm coverers Hopper Extensions Clod Deflectors



Clod Deflector



Hyline Ski coulter (Cast or plastic ribs)



Hyline Shallow Fin Coulters



Hyline Deep Fin Coulters





Ceramic single line

COULTER OPTIONS

Ceramic Single Line Cast Single Line

Loline Ski (Cast or Plastic Ribs)

- o Single Line
- o 75mm 2 Line
- o 75mm 3 Line

Hyline Ski (Cast or Plastic Ribs)

- o Single Line
- o 65mm 2 Line
- o 65mm 3 Line
- o 75mm 2 Line
- o 75mm 3 Line
- o 100mm 2 Line
- o 100mm 3 Line
- o 100mm 4 Line
- o 125mm 2 Line
- o 125mm 3 Line
- o 150mm 2 Line
- o 150mm 3 Line
- o 150mm 4 Line

Loline Shallow Fin

- o 65mm 2 Line
- o 65mm 3 Line
- o 75mm 2 Line
- o 75mm 3 Line

Hyline Shallow Fin

- o 65mm 2 Line
- o 65mm 3 Line
- o 75mm 2 Line
- o 75mm 3 Line
- o 100mm 3 Line

Hyline Deep Fin

- o 75mm 2 Line
- o 75mm 3 Line
- o 100mm 2 Line
- o 100mm 3 Line
- o 125mm 2 Line
- o 125mm 3 Line
- o 150mm 3 Line

Extra hard wearing for sticky or abrasive soils

General purpose single line work

Sticky and/or trashy non-abrasive soils

Sticky and/or trashy non-abrasive soils

Fine cloddy or stoney seedbeds

Fine cloddy or stoney seedbeds. Shallow fins can handle stones or clods without blocking

Fine seed beds, deep fin shoes produce minimum soil disturbance

STANHAY (25)

Cell Wheel Drills

With regular shaped or pelleted seed, the Stanhay cell wheel metering unit is unmatched and with the correct setup offers near perfect single line performance. With few moving parts running costs are low and maintenance simple. Originally developed for pelleted Sugar Beet in the UK the system is just as effective with a range of other pelleted seeds such as lettuce.



Seed falls from the hopper into a selection chamber which is positioned vertically above the cell wheel, here the seeds fill the individual cells while the cell wheel and deflector wheels rotate anticlockwise. The deflector wheel gently rolls excess seed away from the wheel to ensure only one seed per cell. The seed ejection point is at the bottom of the unit close to the ground where a special ejector plate ensures precise consistent ejection of seed to maintain accurate seed spacing.



The metering unit is available in one chassis with two different drive options, mechanical and electric drive.







The successor to the Webb drills, the Seven is a dependable, robust and simple machine to operate. A 28 speed chain and sprocket drive landwheel shared with the Star and ProAir machines provides the positive drive. The single sided chassis is the same as used on the Star machine with easy depth adjustment.





- 1 Tough single sided chassis design
- 2 Floating parallel linkage for consistent depth control
- **3** Easy depth control via rear wheel quadrant in 2.5mm steps
- 4 Adjustable rear wheel pressure via spring
- 5 Single sided mechanical drive
- 6 12 litre seed hopper



With no chains, sprockets or gearboxes and a host of further functionality not possible with conventional landwheel driven drills, the Nine is a high precision and low maintenance drill where each unit is driven by its own electric motor. This allows infinitely adjustable seed spacing directly from the tractor seat as well as the benefits of section control, guidance and variable rate seeding when paired with the correct ISOBUS terminals.





Key Features

- 1 Tough single sided chassis design
- 2 Floating parallel linkage for consistent depth control
- 3 Easy depth control via rear wheel quadrant in 2.5mm steps
- 4 Adjustable rear wheel pressure via spring
- 5 Slim line Individual Electric Motor Drive
- 6 12 litre seed hopper
- 7 ISOBUS compliant

The Nine is in the final stages of development and testing, due for release during 2018.

Cell Wheel Drill Options



WHEEL OPTIONS

100mm Rubber Cage with scraper

- o 120mm
- o 160mm
- o 200mm

Stainless with Scraper

- o 120mm
 - o 160mm
 - o 200mm



Cast Single Line

Ceramic single line

COULTERS

Ceramic Single Line Cast Single Line

OTHER OPTIONS

Sprung loaded seed press wheel Clod Deflectors



Seed press wheel

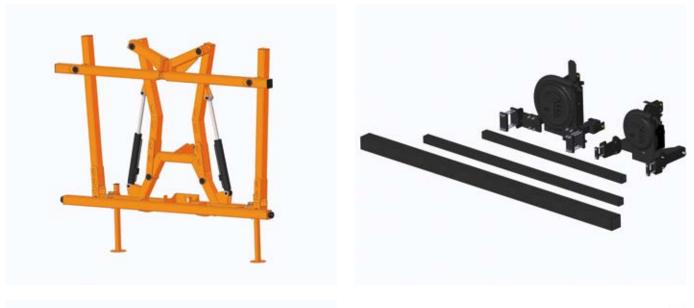
100mm Rubber Zero Pressure 100mm Rubber Concave Zero Pressure 140mm (MZP) Zero Pressure 165mm (LZP) Treaded Zero Pressure



Frame options and extras

Stanhay machines come with a range of toolbar options and extras to suit the drill size, layout and working conditions.

TOOLBARS







- 1 Rigid toolbars up to 6.5m in width for 60 diamond, 100 and 180 square toolbars.
- 2 6m horizontal stacking frame which folds to 3m for road transport.











Key Features

- 1 17 Rib and 26 Rib fans are available with PTO drive in either 540RPM or 1000RPM configurations.
- 2 Hydraulic motor drive systems can be specified at point of order for all fans and can also be retrofitted. These are designed to require low oil flow rates around 10-20LPM to allow the tractor to be run at low speed.
- 3 A vacuum emptier can be fitted to all air drills to enable easy clear out of hoppers at the end of work or when switching between varieties.

MARKER ARMS

Key Features

1 Range of both manual and hydraulic marker arms to accurately mark bouts during field work.

LAND WHEELS





- 1 Drive shaft extensions to power secondary equipment such as fertiliser applicators are available.
- 2 Landwheels can also be sprung loaded to ensure positive drive on the outside wheels of larger machines or where ground conditions make it necessary.







MONITORS





Key Features

- 1 Basic rotation monitors can be specified for all types of machines which display a warning in the cab if a unit is not rotating, ensuring the problem can be resolved quickly without loss of yield.
- 2 Simple and economical area monitors allow the grower to get an accurate measure of the amount of land that has been worked.

GRANULAR FERTILISER APPLICATORS



Key Features

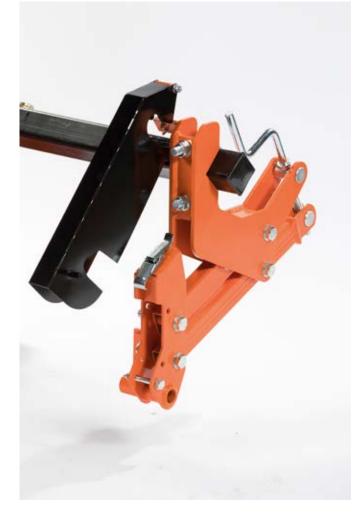
 These can be fitted on request to apply a granular fertiliser at the same time as planting. They can be driven from the land wheel of the drill or via electric motors.

STANHAY 33

Bespoke machines

Stanhay has the capability of designing and producing specialist seed drilling machines for specific requirements and applications on request.

Stanhay has the capability of designing and producing specialist seed drilling machines for specific requirements and applications on request. These can range from multi-bed high density machines, to sled mounted or tandem bed drills for almost any type of seed. If you would like a bespoke machine designed for your specific requirements then please get in contact with your nearest Stanhay dealer.







AUSTRALIA

Farmgard 15 Paraweena Drive Truganina Victoria 3029 ➡ 0061800327642 www.famgard.com.au

Dealer

NEW ZEALAND

Farmgard 21 Andrew Baxter Drive Mangere Manukau Auckland 2022 006492755555 www.famgard.co.nz

NZ Tractors

Spring Farm Winslow No5 Road Asburton 7775 006492755555 www.nzt.nz

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Solex Corporation 220 South Jefferson Street Dixon California 95620 0017076785533 www.solexcorp.com

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RUSSIA

JSC Yug Agromashimport Stavropolsky Krai Stepnaya Street 2 Ipatova 356630 0078654257706 www.jugagromashimport. com

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GREECE

(5)

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ESTONIA

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CZECH REPUBLIC

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VISIT US AT: WWW.STANHAY.COM

> **TWITTER:** @STANHAYWEBB

> > **NOVEMBER 2017**

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Because sometimes precision is everything.

Place dealer address here:



WWW.STANHAY.COM